

Receiving Report

Date: 12/15/26

Batch No: M123449

Supplier: Marner

Dart P/O: 18229

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 19 12/16/29 N/A ☐
 Work Order 9-83 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 Gr

Production/Admin: 12/15/26
 Date
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$618.80	
\$159.28	
\$170.87	
\$246.14	
748,000	
0,000	
0,000	
\$1,195,000	
0,000	



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE... 1
Order : 1124020
Date... 10/24/2012

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA

TST OVERLAND #222212

F.O.B.

BOUCHERVILLE

SALESPERSON

C. Gee

YOUR ORDER NO.

PO18224

	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	312 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T0.375W.058 HT#.....: F00013715 Total... rev:01/11 GD	26 26	312/FT 312/FT	
02	36 /FT	ALUMINUM SMLS TUBE ATS .500 .120 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T0.500W.125 HT#.....: F00008530 Total...	3 3	36/FT 36/FT	
03	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#.: M304TR0.500W.035 HT#.....: YT0674 Total...	10 10	200/FT 200/FT	
04	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 STS .500 .049 304L Tariff Number: 7304.41.19.90 Cust. part#.: M304TR0.500W.049 HT#.....: 11B631 Total...	10 10	200/FT 200/FT	

Signature
10/24/2012

No. of Bcls/Pieces 1 / 0

Total Weight.....: 109

Customers.: _____



A Marmon Distribution Services /Berkshire Hathaway Company

KAISER ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 61-17107-1		CUSTOMER PART NUMBER: AT/.375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 606551	LINE ITEM: 001	SHIP DATE: 01/04/2012	KAISER LOT NUMBER: F00013715	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 629.000 LB	QUANTITY: 776.000 PCS	B/L NUMBER: 602261	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

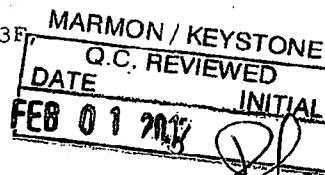
REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
* F00013715	.0001	1	46.3	42.9	12.0	N/A	N/A	N/A
* F00013715	.0002	1	46.2	42.9	12.3	N/A	N/A	N/A
* F00013715	.0003	1	45.8	43.0	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.00	.01	.02
D69877	.57	.31	.25	.05	.96	.07	.06	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.375"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER,AZ) MELTED IN USA

DAS
14
2-89 12/10/29

Plant Serial: 00022757
Kaiser Order Number: 606551
Line Item: 001

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

Yeh

Q. C. REVIEWED

10/12/2010 From: MARMON/KEYSTONE CORPORATION
M/K OR: 6131477
C.P.O.:
C PART:

To:

OR. REF:
SLSPRS:

**KAISER
ALUMINUM**
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11412-1		CUSTOMER PART NUMBER: AT/5.12/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe		
KAISER ORDER NUMBER: 205641	LINE ITEM: 001	SHIP DATE: 07/09/2010	KAISER LOT NUMBER: F00008530	ALLOY: 6061	TEMPER: T6	
WEIGHT SHIPPED: 595.000 LB	QUANTITY: 294.000 PCS	B/L NUMBER: 205108	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT	
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACS	BEND
F00008530	0001	1	46.3	42.7	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

DAS
14
9-89 12/10/29

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007533

Kaiser Order Number: 205641

Line Item: 001

Page 1 of 2

Nathaniel Stevens

ATS .500 .120 56061 T6

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.120"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

DAS
14
2-89 12/10/29

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

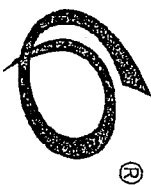
Nathaniel Stevens

Plant Serial: 00007533

Kaiser Order Number: 205641

Page 2 of 2

Q. C. REVIEWED Item: 001



CRYSTAL PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO 9001:2000 PED Material Certificate (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC

P.O. NO.: BN6680

CERTIFICATE NO.: 2010-3-5-B-5

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

ORDER NO.: 2010-03-005-B

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.

GRADE: ASTM A213-07 / ASME SA213-07 TP304/TP304L

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0
RESULTS (LADLE)	0.022	0.82	0.039	0.004	0.46	8.06	18.12

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	P10-5-66	500	797	340	685	45.5	OK	OK	76	OK (DRILLED HOLE)
REMARKS:						1. VIDE TEST REPORT DATED 01/01/2018						

REMARKS:

AS PER ASTM A213/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-07
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-10-06-62

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

QC REVIEWED

AUG 11 2010

ML

MANAGER OF QUALITY ASSURANCE DEPARTMENT

548
12/10/29



MILL INSPECTION CERTIFICATE

CHANGSHU WALSIN SPECIALTY STEEL CO., LTD.
EN 10204 3.1



CUSTOMER: MARMONKEYSTONE CANADA INC.

2012/4/24

HEAT NO.: 11B631

CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END

CERTIFICATE NO.: 201205048024034

COMMODITY: STAINLESS STEEL SEAMLESS TUBE

GRADE: TP 304L

CHEMICAL COMPOSITION (WT%)

ELEMENTS	C	SI	Mn	P	S	NI	Cr	Mo	N	Cu	TI	Cr+Ti	Co	Al	V	B
SPECIFICATION	max	0.035	1.000	0.045	0.030	8.000	18.000									
RESULTS (LADLE)	0.022	0.370	1.780	0.033	0.001	12.000	20.000									
RESULTS (PRODUCT)	0.016	0.390	1.699	0.034	0.001	8.110	18.140									

SIZE (mm)	PACKAGE NO.	PIECES	WEIGHT	TS	YS	EL	HARDNESS	FLATTENING	FLARING	I.C.	GRAIN	Ida No.	HYDROSTATIC	EDDY	ULTRASONIC
OD (x WT)			FT (kg)	MPa	MPa	(50um)	HRB	TEST	TEST	TEST	SIZE		TEST	TEST	TEST
0.500*0.049	40-1#	275	5500	585/590	280/285	57/57	77.5/78	GOOD	GOOD	GOOD	201203-01-039		/	GOOD	GOOD
TOTAL:		275	5500	614											

REMARK: AS PER ASTM A213-11, ASME SA213-10/ASTM A269-10

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.

2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

IC TEST PER ASTM A262, PRACTICE E
MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA HRB MAX 80 400#POLISHED

QUALITY MANAGER

Sum Bin

ADDRESS: 56# RENMIN ROAD, HAIVU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WJCS-QP-T24-06

G.C. Reviewed
2012/10/29

12/10/29



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18224**

Purchase Order Date 10/23/12

PO Print Date 10/23/12

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

123 449

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
10/23/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.375W.058 ay	6061-T6 RD Tube .375 x.058W	10/26/12 Yes	312.00 f	TST ground	\$1.9500	\$608.40
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T0.500W.125 93	6061-T6 RD Tube .500 x .125W	10/26/12 Yes	36.00 f	TST ground	\$4.3500	\$156.60
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
3	M304TR0.500W.035 017	304 RD Tube .500 x .035W	10/26/12 Yes	200.00 f	TST ground	\$0.8400	\$168.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

Change Date: 10/23/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18224**

Purchase Order Date 10/23/12

PO Print Date 10/23/12

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER A213 OR ASME SA213 OR ASTM
A269

4 M304TR0.500W.049

304 RD Tube .500 x .049W

10/26/12

Yes

200.00

f

TST ground

\$1.2100

\$242.00

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER A213 OR ASME SA213 OR ASTM
A269

PO Total:

\$1,175.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 10/23/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO